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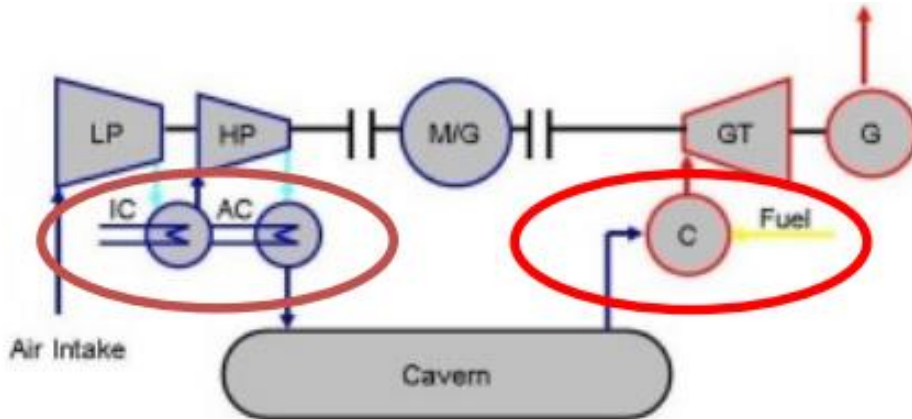
# Integrating Solar Thermal Capture with Compressed Air Energy Storage

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Hybrid and Integrated Energy Storage  
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# CAES variants

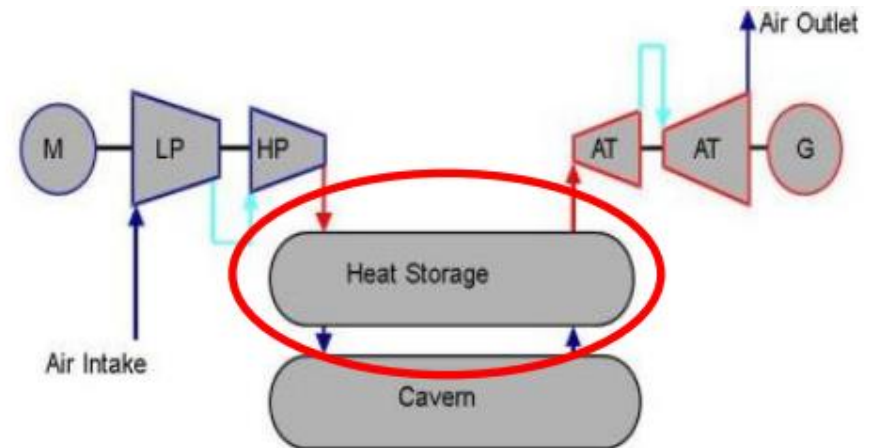


## Diabatic CAES

- Heat of compression lost;
- Reheat using natural gas.

## Adiabatic CAES

- Heat of compression stored and re-used during discharge.



## Isothermal CAES

- Compression and expansion take place at near ambient temperature, with environment as heat store.

# Choices in CAES

## Overall architecture

- Diabatic / Adiabatic / Isothermal

## Air storage

- Above ground / underground / underwater
- Isochoric / Isobaric air storage

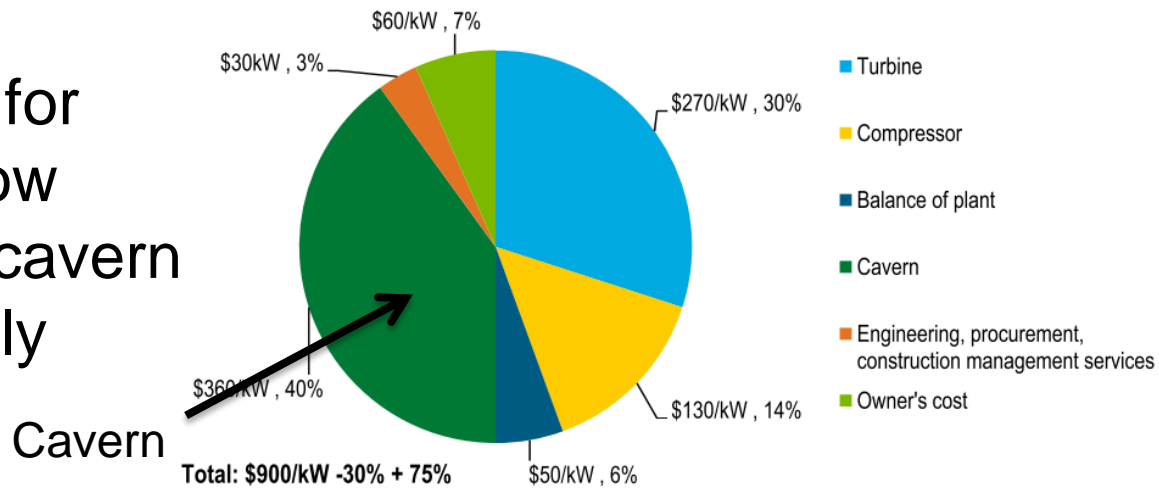
## Thermal energy storage (TES)

- Pressurised water / packed bed thermocline / phase change / molten salt
- Direct heat exchange with TES / indirect (with HX)

# Dominant costs

2012 Black & Veatch study of 262 MW plant with 15 hours of storage predicted capital cost of \$900/kW (c.f. £900/kW for Larne).

Cavern cost accounts for 40%. High fixed and low marginal costs of salt cavern mean this depends only weakly on capacity.



For small-scale CAES, the cost of pressure vessels scales with gauge pressure x volume.

# Use of pressure containment

Exergy in isochoric store with pressure ratio,  $r$

$$B_{HP-air} = (p_0 \times V_{store}) \times \left( r \log r - r \right)_{r=(p_L/p_0)}^{r=(p_H/p_0)}$$

e.g.  $p_H = 100p_0$   
 $p_L = 50p_0$

214.9

Exergy in isobaric store with press. ratio,  $r$

$$B_{HP-air} = (p_0 \times V_{store}) \times (r \log r - (r - 1))$$

361.5

Or, if the HP air is displaced naturally by hydrostatic head  
(removes energy input for pumping)

$$B_{HP-air} = (p_0 \times V_{store}) \times (r \log r)$$

460.5

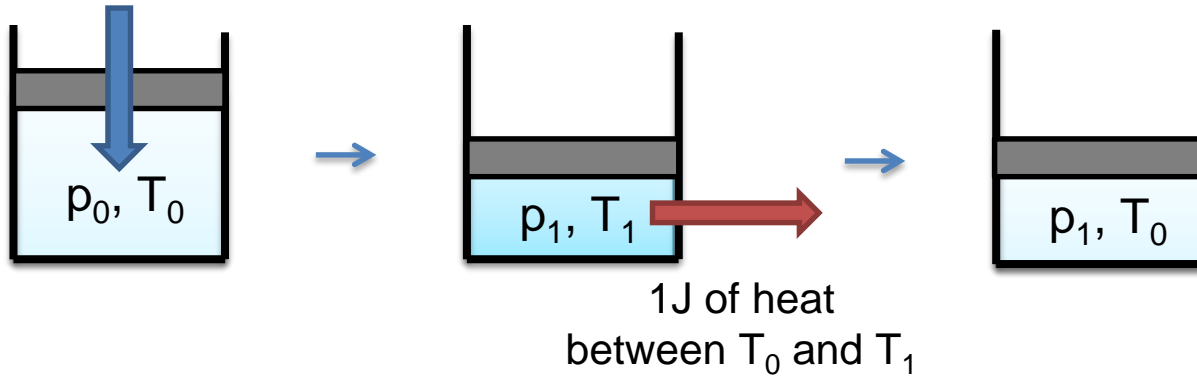
# Compressing and cooling air

## Compression

## Cooling

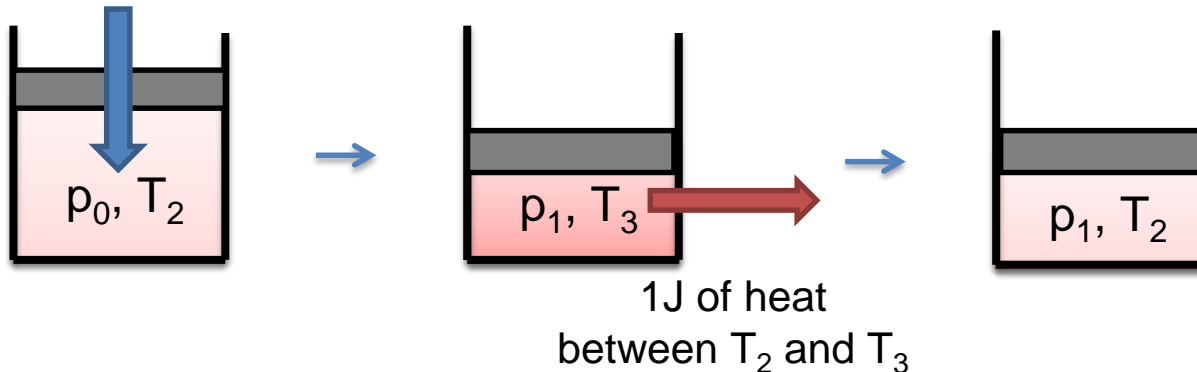
## Result

1J of work on ambient air



All exergy in  
pressurised air  
(if  $T_0 \approx T_1$ )

1J of work on pre-heated air

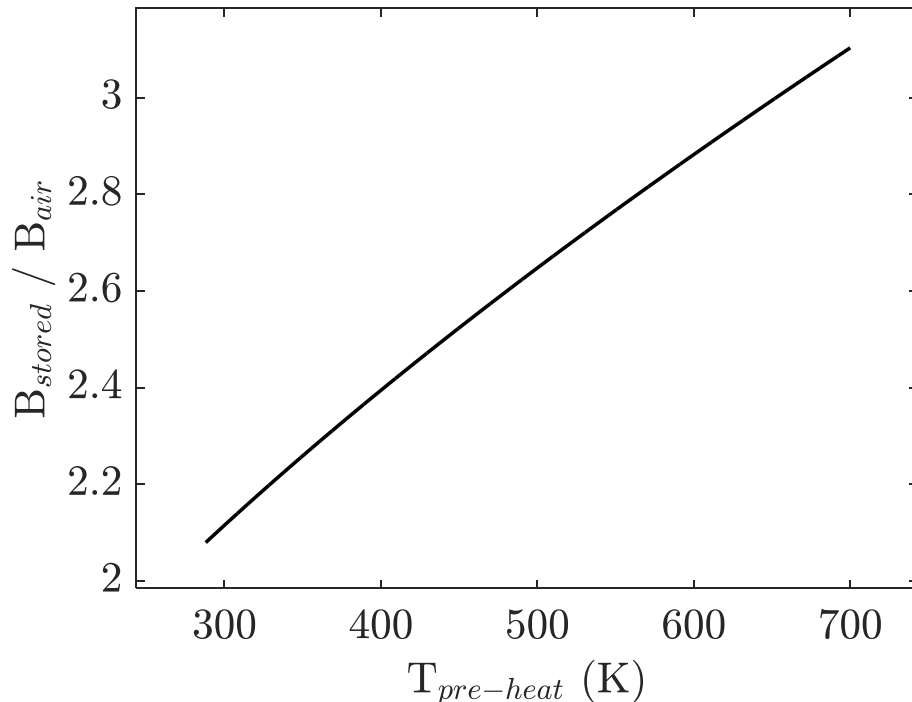


Exergy split  
between air and  
high temperature  
heat

# Pressurised air vs thermal storage

Modelled as reversible with isobaric storage

Exergy split for adiabatic CAES with pre-heat



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Storage pressure	80 bar
Max temperature (after compression)	1000K

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	$B_{stored}/B_{air}$
Isothermal CAES	1.00
Adiabatic CAES	2.08
Adiabatic CAES with pre-heat to 660K	3.01

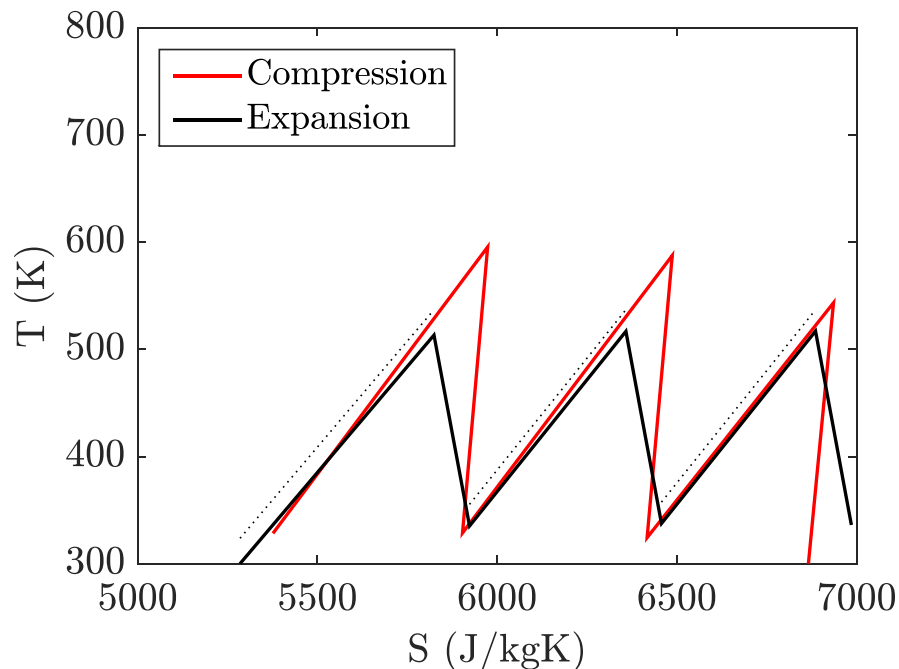
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For a given pressure store size, pre-heating air increases the total exergy stored significantly.

# Effect of pre-heated compression

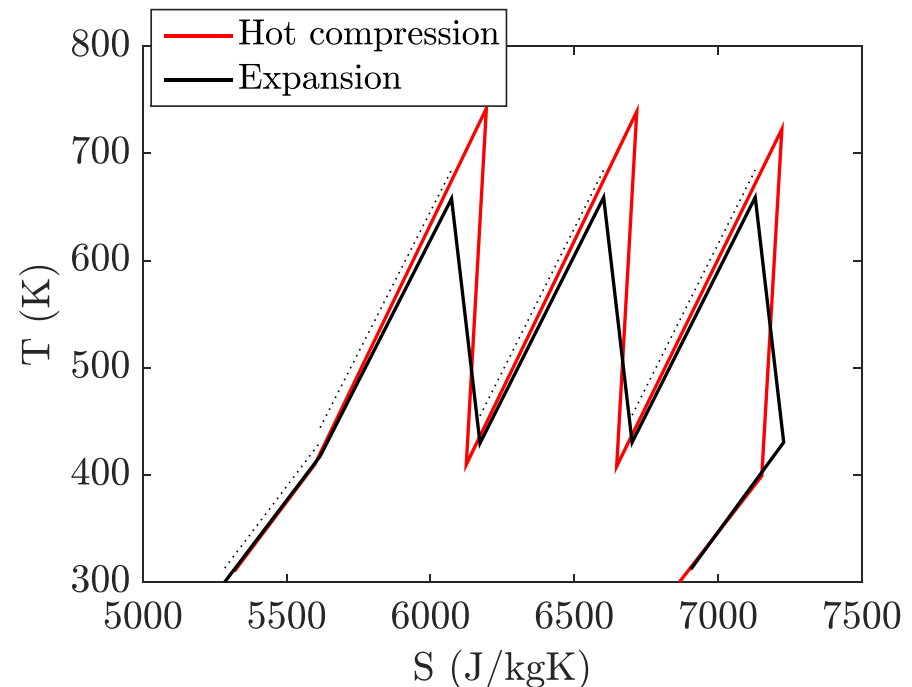
200kW / 3200kWh system with isobaric air storage  
3 stage compression to 250 bar, 69% roundtrip efficiency

No pre-heat



Air store size: 74m<sup>3</sup>

Pre-heat to 400K



Air store size: 58m<sup>3</sup>

*28% smaller*

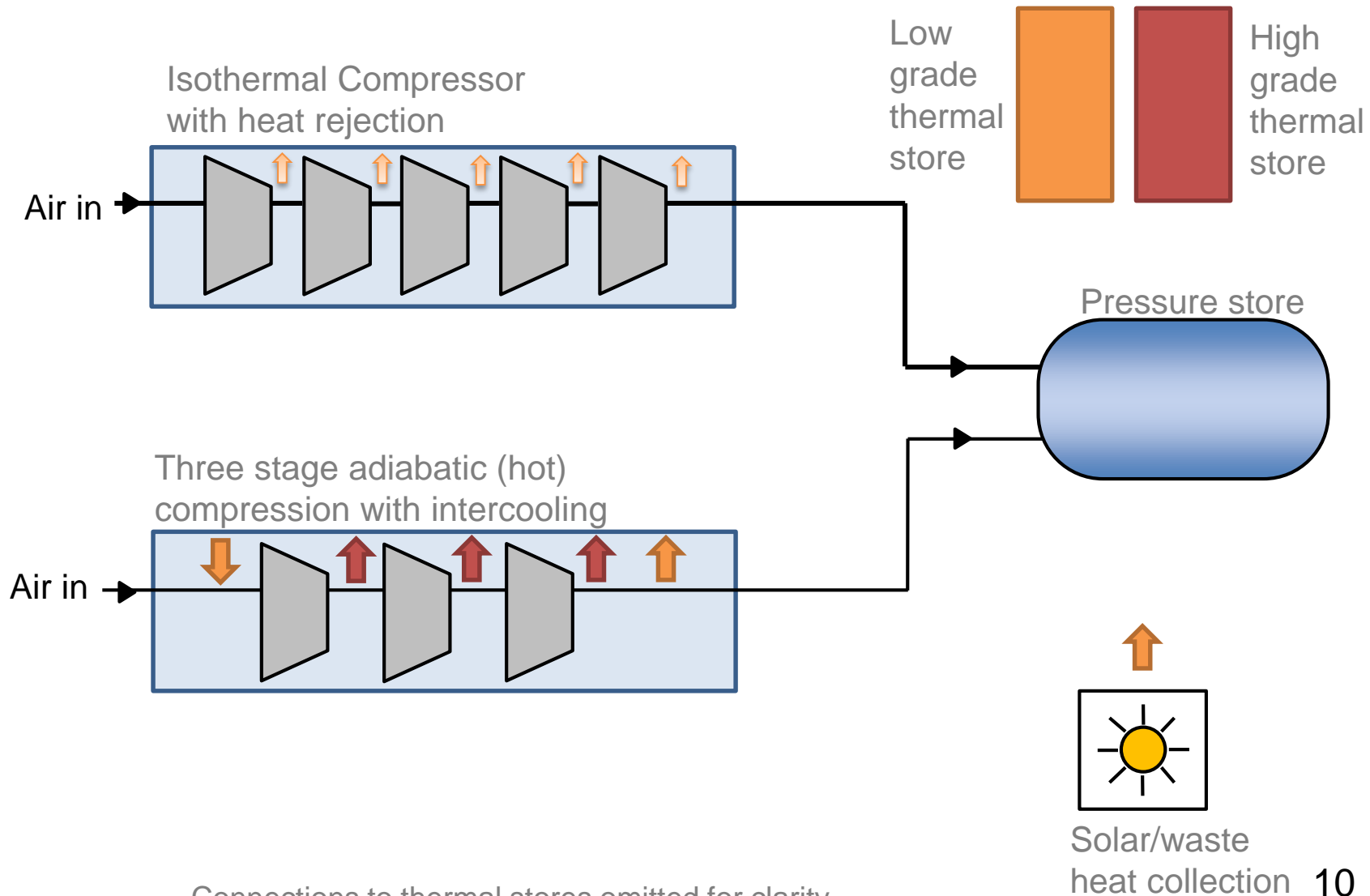


# Solar-integrated CAES

Pre-heated CAES variant lends itself to integration with solar thermal generation.

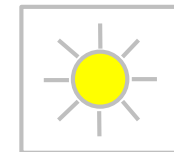
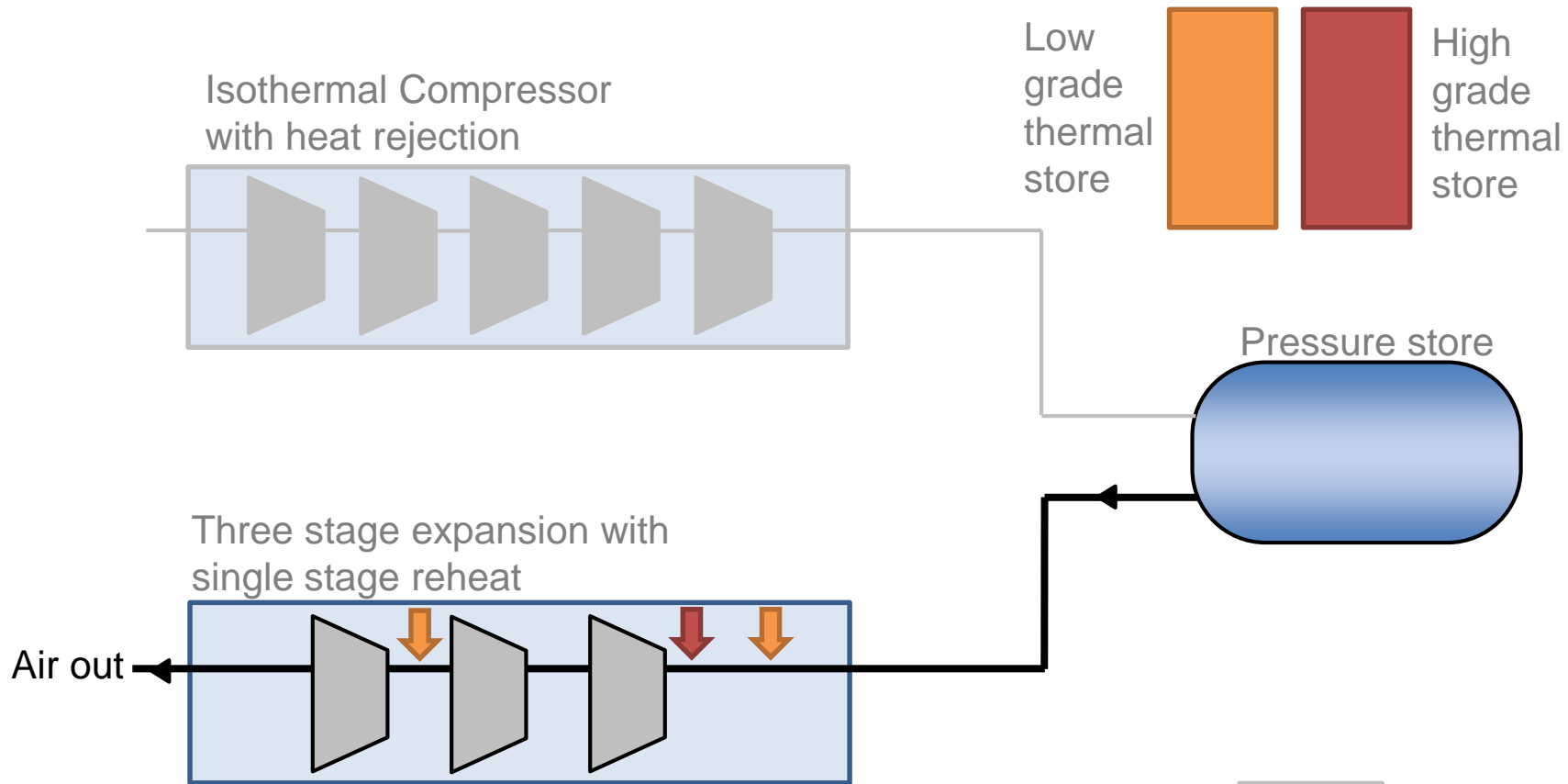
Resulting system combines grid-scale energy storage with large-scale generation.

# Solar-integrated CAES - charging



Connections to thermal stores omitted for clarity

# Solar-integrated CAES - discharging

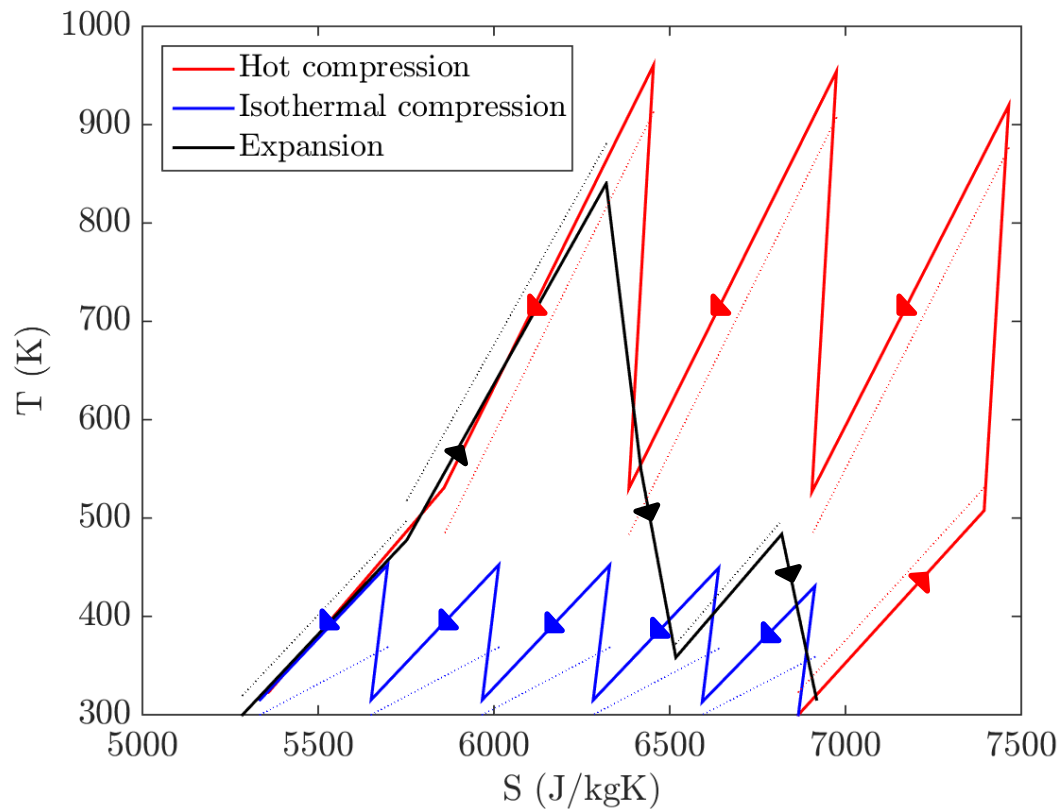


Solar/waste heat collection 11

Connections to thermal stores omitted for clarity

# Solar-integrated CAES

200kW/3200kWh system with isobaric air storage  
3 stage compression to 250 bar



# Applications

Most relevant where there is strong solar resource/waste heat and low-cost pressure storage, such as salt caverns or deep water.

Candidate locations include:

- Chile
- Mediterranean countries, esp. Spain
- Gulf of Mexico
- India

Where solar resource is not available, waste gases may be used as a least-worst solution.

# Conclusions

A variant on CAES incorporating pre-heating and solar thermal capture has been proposed.

Preliminary modelling indicates greatly increased exergy storage for a given pressure store.

## Further work

Techno-economic assessment of costs and value of generation and storage service provided.

Engineering design of high-temperature compression machinery.

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- Leeds
- Cambridge
- Birmingham
- Loughborough
- Chinese Academy of Sciences

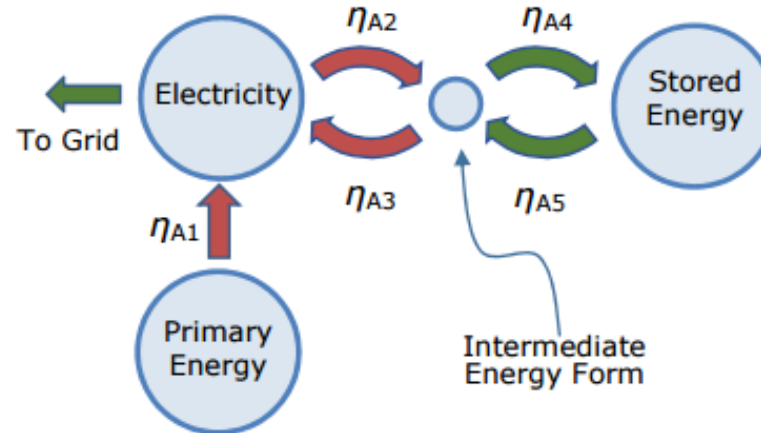
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# GIES versus non-GIES

## A) Non-GIES System



## B) GIES System

