MATERION

PRODUCT INFORMATION SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or

Copper Beryllium Wrought Alloy

designation of the mixture

Registration number

Document number

Synonyms Beryllium Copper, Copper Beryllium, BeCu, CuBe, Alloy 10, Alloy 10X (C17500); Alloy 165 (17000);

Alloy 170; Alloy 171 (C17450), Alloy C717 (C71700), Brush 60®, BrushForm® 47, BrushForm® 65

(C17460); Alloy 174 (C17400), (C17410), (C17420); Alloy 25, Alloy 190, BrushForm® 290 (C17200); Alloy 3 (C17510); Alloy 310; Alloy 390®; Alloy 390E, MoldMAX®, PROtherm®,

WeldPak®, EtchMet™

Issue date 25-August-2015

Version number 08

Revision date 21-April-2021

1.3. Details of the supplier of the product information sheet

A10

Supplier

Company name Materion Brush Inc.

Address 6070 Parkland Boulevard

Mayfield Heights, OH 44124

United States

Division

Supersedes date

+1.216.383.4019 Telephone ehs@materion.com e-mail **Contact person** Theodore Knudson +1.216.383.4019

1.4. Emergency telephone

number

05-January-2021

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Industrial uses: Uses of substances as such or in preparations at industrial sites

Offshore industries

Manufacture of basic metals, including alloys

Manufacture of computer, electronic and optical products, electrical equipment

General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment

Electricity, steam, gas water supply and sewage treatment

Scientific research and development

Other: Manufacture of medical and defense equipment

Professional uses: Public domain (administration, education, entertainment, services, craftsmen) Uses advised against

Casting, grinding or polishing of beryllium-containing alloys by artists;

Casting, grinding or polishing of beryllium-containing alloys for dental crowns, appliances or

prosthetics;

Casting, grinding or polishing of beryllium-containing alloys for jewelry.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name Materion Brush Inc. **Address** 6070 Parkland Boulevard

Mayfield Heights, OH 44124

United States

Division

Telephone +1.216.383.4019 ehs@materion.com e-mail **Contact person** Theodore Knudson 1.4. Emergency telephone +1.216.383.4019

number

Material name: Copper Beryllium Wrought Alloy PIS UK Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 1/9

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Respiratory sensitisation Category 1 H334 - May cause allergy or asthma

symptoms or breathing difficulties if

inhaled.

Skin sensitisation Category 1 H317 - May cause an allergic skin

reaction.

H350i - May cause cancer by Carcinogenicity Category 1B

inhalation.

Specific target organ toxicity - repeated

exposure

H372 - Causes damage to organs (respiratory system) through

prolonged or repeated exposure by

inhalation.

Hazard summary Cancer hazard. May cause an allergic skin reaction. May cause irritation to the respiratory system.

Category 1

Causes damage to organs through prolonged or repeated exposure.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Beryllium, Cobalt, Copper, Nickel, Zirconium

Hazard pictograms



Signal word Danger

Hazard statements

May cause an allergic skin reaction. H317

May cause allergy or asthma symptoms or breathing difficulties if inhaled H334

May cause cancer by inhalation. H350i

Causes damage to organs (respiratory system) through prolonged or repeated exposure by H372

inhalation.

Precautionary statements

Prevention

Obtain special instructions before use. P201

Do not handle until all safety precautions have been read and understood. P202

Do not breathe dust/fume. P260 Wash thoroughly after handling. P264

Do not eat, drink or smoke when using this product. P270

Contaminated work clothing should not be allowed out of the workplace. P272 Contaminated work clothing must not be allowed out of the workplace. P272 Wear protective gloves/protective clothing/eye protection/face protection. P280

Response

If on skin: Wash with plenty of water. P302 + P350

If inhaled: Remove person to fresh air and keep comfortable for breathing. P304 + P340

If exposed or concerned: Call a poison centre/doctor. P308 + P311

If skin irritation or rash occurs: Get medical advice/attention. P333 + P313 If experiencing respiratory symptoms: Call a poison centre/doctor. P342 + P311

Take off contaminated clothing and wash it before reuse. P362 + P364

Storage

P405 Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations. P501

information

Supplemental label Exposure to the elements listed in Section 3 by inhalation, ingestion, and skin contact can occur

> when melting, casting, dross handling, pickling, chemical cleaning, heat treating, abrasive cutting, welding, grinding, sanding, polishing, milling, crushing, or otherwise heating or abrading the

surface of this material in a manner which generates particulate.

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

PIS UK

Material name: Copper Beryllium Wrought Alloy

969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 2/9

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No. Index	k No. Notes
Copper	96.3 - 99.5	7440-50-8 231-159-6	01-2119480154-42-0080 -	
	Classification: -			
Cobalt	0 - 2.7	7440-48-4 231-158-0	01-2119517392-44-0000 027-00	1-00-9
	Classification: Acute Tox. 4 1B;H350, Re		1;H317, Resp. Sens. 1;H334, Carc.	
Nickel	0 - 2.2	7440-02-0 231-111-4	01-2119438727-29-0049 028-00	2-00-7
	Classification: Skin Sens. 1	;H317, STOT SE 3	:H335, Carc. 2;H351, STOT RE 2;H37	73 7,S
Beryllium	0.15 - 2	7440-41-7 231-150-7	01-2119487146-32-0000 004-00	1-00-7 #
	Classification: Skin Sens. 1	;H317, STOT SE 3	H335, Carc. 1B;H350i, STOT RE 1;H	372
Zirconium	0 - 0.5	7440-67-7 231-176-9	- 040-00	2-00-9
	2;H261, Skir		H250, Self-heat. 1;H251, Water-Reac n Sens. 1;H317, Eye Irrit. 2;H319, ST	

List of abbreviations and symbols that may be used above

CLP: Regulation No. 1272/2008. DSD: Directive 67/548/EEC.

SECTION 4: First aid measures

General information If expo

If exposed or concerned: get medical attention/advice. Get medical attention if symptoms occur. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

4.1. Description of first aid measures

Inhalation If symptoms develop move victim to fresh air. For breathing difficulties, oxygen may be necessary.

Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If

breathing has stopped, perform artificial respiration and obtain medical help.

Skin contact Take off contaminated clothing and wash before reuse. Thoroughly wash skin cuts or wounds to

remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or

lodged under the skin must be removed.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids

occasionally. Get medical attention if symptoms persist.

Ingestion If swallowed, seek medical advice immediately and show this container or label. Induce vomiting

immediately as directed by medical personnel. Never give anything by mouth to an unconscious

person.

4.2. Most important symptoms and effects, both acute and delayed

May cause allergic skin reaction. May cause allergic respiratory reaction. Prolonged exposure may

cause chronic effects.

Material name: Copper Beryllium Wrought Alloy

969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 3 / 9

4.3. Indication of any immediate medical attention and special treatment needed

Treatment of Chronic Beryllium Disease: There is no known treatment which will cure chronic beryllium disease. Prednisone or other corticosteroids are the most specific treatment currently available. They are directed at suppressing the immunological reaction and can be effective in diminishing signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only partial or minimal effectiveness, other immunosuppressive agents, such as cyclophosphamide, cyclosporine, or methotrexate, have been used. In view of the potential side effects of all the immunosuppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. Other treatment, such as oxygen, inhaled steroids or bronchodilators, may be prescribed by some physicians and can be effective in selected cases. In general, treatment is reserved for cases with significant symptoms and/or significant loss of lung function. The decision about when and with what medication to treat is a judgment situation for individual physicians.

In their 2014 official statement on the Diagnosis and Management of Beryllium Sensitivity and Chronic Beryllium Disease, the American Thoracic Society states that "it seems prudent for workers with BeS to avoid all future occupational exposure to beryllium."

SECTION 5: Firefighting measures

General fire hazards

Not available.

5.1. Extinguishing media

Suitable extinguishing

media

media

The product is non-combustible. Use extinguishing measures that are appropriate to loca circumstances and the surrounding environment.

Unsuitable extinguishing

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

5.2. Special hazards arising from the substance or mixture

Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus.

Special firefighting

Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

procedures

Specific methods

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other

In solid form this material poses no special clean-up problems. Wear appropriate protective

persons potentially exposed to the particulate released during or after a fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency

personnel

equipment and clothing during clean-up.

For emergency responders

Not available.

6.2. Environmental precautions

Avoid release to the environment. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Clean up in accordance with all applicable regulations.

6.4. Reference to other sections

For personal protection, see section 8 of the PIS. For waste disposal, see section 13 of the PIS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimise dust generation and accumulation. Do not breathe dust/fume. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. Wash thoroughly after handling. When using, do not eat, drink or smoke. Contaminated work clothing must not be allowed out of the workplace.

7.2. Conditions for safe storage, including any incompatibilities

Keep locked-up. Avoid contact with acids and alkalies. Avoid contact with oxidising agents.

7.3. Specific end use(s) Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

PIS UK 969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 4/9

Occupational exposure limits

UK. EH40 Workplace Exposure L Components	imits (WELs) Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.002 mg/m3	
Cobalt (CAS 7440-48-4)	TWA	0.1 mg/m3	
Copper (CAS 7440-50-8)	STEL	2 mg/m3	Inhalable dusts and mists.
	TWA	1 mg/m3	Inhalable dusts and mists.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	0.5 mg/m3	
EU. OELs, Directive 2004/37/EC Components	on carcinogen and mutage Type	ns from Annex III, Part A Value	Form

Biological limit values Recommended monitoring procedures

Beryllium (CAS 7440-41-7)

No biological exposure limits noted for the ingredient(s).

TWA

VENTILATION: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

0.0002 mg/m3

Inhalable fraction.

Ensure adequate ventilation, especially in confined areas.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

WET METHODS: Machining operations are usually performed under a liquid lubricant/coolant flood which assists in reducing airborne particulate. However, the cycling through of machine coolant containing finely divided particulate in suspension can result in the concentration building to a point where the particulate may become airborne during use. Certain processes such as sanding and grinding may require complete hooded containment and local exhaust ventilation. Prevent coolant from splashing onto floor areas, external structures or operators' clothing. Utilize a coolant filtering system to remove particulate from the coolant.

WORK PRACTICES: Develop work practices and procedures that prevent particulate from coming in contact with worker skin, hair, or personal clothing. If work practices and/or procedures are ineffective in controlling airborne exposure or visual particulate from deposition on skin, hair, or clothing, provide appropriate cleaning/washing facilities. Procedures should be written that clearly communicate the facility's requirements for protective clothing and personal hygiene. These clothing and personal hygiene requirements help keep particulate from being spread to non-production areas or from being taken home by the worker. Never use compressed air to clean work clothing or other surfaces.

Fabrication processes may leave a residue of particulate on the surface of parts, products or equipment that could result in employee exposure during subsequent material handling activities. As necessary, clean loose particulate from parts between processing steps. As a standard hygiene practice, wash hands before eating or smoking.

HOUSEKEEPING: Use vacuum and wet cleaning methods for particulate removal from surfaces. Be certain to de-energize electrical systems, as necessary, before beginning wet cleaning. Use vacuum cleaners with high efficiency particulate air (HEPA). Do not use compressed air, brooms, or conventional vacuum cleaners to remove particulate from surfaces as this activity can result in elevated exposures to airborne particulate. Follow the manufacturer's instructions when performing maintenance on HEPA filtered vacuums used to clean hazardous materials.

Derived no effect levels (DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

Exposure guidelines

UK EH40 WEL: Skin designation

Nickel (CAS 7440-02-0) Can be absorbed through the skin.

Material name: Copper Beryllium Wrought Alloy

969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 5 / 9

8.2. Exposure controls

Appropriate engineering

controls

Not available.

Individual protection measures, such as personal protective equipment

General information Not available.

Eye/face protection Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury

is present, particularly during operations that generate dust, mist or fume.

Skin protection

- Hand protection Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and

skin abrasions during handling.

- Other Personal protection equipment should be chosen according to the CEN standards and in discussion

with the supplier of the personal protective equipment. Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities. Skin contact with this material may cause, in some sensitive individuals, an allergic dermal response. Particulate that becomes lodged under the skin has the potential to induce sensitization and skin

lesions.

Respiratory protection When airborne exposures exceed or have the potential to exceed the occupational exposure limits,

approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures

such as changing filters in a baghouse air cleaning device.

Thermal hazards Not applicable.

Handle in accordance with good industrial hygiene and safety practices. **Hygiene measures**

Environmental exposure

controls

Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid.

Various shapes. **Form**

Colour Copper.

Odour Not applicable. **Odour threshold** Not applicable. Not applicable.

Melting point/freezing point 871.11 - 1071.11 °C (1600 - 1960 °F) / Not applicable.

Initial boiling point and

boiling range

Not applicable.

Not applicable. Flash point **Evaporation rate** Not applicable. Flammability (solid, gas) None known. Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not applicable.

Flammability limit -

upper (%)

Not applicable.

Explosive limit - lower (

Not applicable.

Explosive limit – upper

Not applicable.

(%)

Not applicable. Vapour pressure Vapour density Not applicable Relative density Not applicable.

Solubility(ies)

Insoluble. Solubility (water)

Material name: Copper Beryllium Wrought Alloy PIS UK Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021

Partition coefficient (n-octanol/water)

Not applicable.

Auto-ignition temperatureNot applicable.Decomposition temperatureNot applicable.ViscosityNot applicable.Explosive propertiesNot explosive.Oxidising propertiesNot oxidising.

9.2. Other information

Density 8.80 g/cm3 estimated

Explosivity Not applicable. **Flammability** Not applicable. **Specific gravity** 8.8 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity Not available.

10.2. Chemical stability Material is stable under normal conditions.10.3. Possibility of hazardous Hazardous polymerisation does not occur.

reactions

10.4. Conditions to avoid Avoid dust formation. Contact with acids. Contact with alkalis.

10.5. Incompatible materials Strong acids, alkalies and oxidizing agents.

10.6. Hazardous No hazardous decomposition products are known.

decomposition products

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation May cause damage to organs (respiratory system) through prolonged or repeated exposure.

Skin contact May cause an allergic skin reaction.

Eye contact Not likely, due to the form of the product. **Ingestion** Not likely, due to the form of the product.

Symptoms Respiratory disorder.

11.1. Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Skin corrosion/irritationNot likely, due to the form of the product. **Serious eye damage/eye**Not likely, due to the form of the product.

irritation

Respiratory sensitisation May cause sensitisation by inhalation. **Skin sensitisation** May cause an allergic skin reaction.

Germ cell mutagenicity Due to lack of data the classification is not possible.

Carcinogenicity Cancer hazard.

IARC Monographs. Overall Evaluation of Carcinogenicity

Beryllium (CAS 7440-41-7) 1 Carcinogenic to humans.

Cobalt (CAS 7440-48-4)

Nickel (CAS 7440-02-0)

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

Reproductive toxicity Not classified. **Specific target organ toxicity** Not classified.

- single exposure

- repeated exposure

Specific target organ toxicity

May cause damage to organs (respiratory system) through prolonged or repeated exposure by

inhalation

Aspiration hazard Due to lack of data the classification is not possible.

Mixture versus substance

information

Not available.

Other information Symptoms may be delayed.

SECTION 12: Ecological information

12.1. Toxicity

Material name: Copper Beryllium Wrought Alloy

969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 7 / 9

Product Species Test Results Copper Beryllium Wrought Alloy **Aquatic** Acute LC50 Fish Fish 0.0326 mg/l, 96 hours estimated **Components Species Test Results** Copper (CAS 7440-50-8)

Aquatic

Acute

Crustacea EC50 Blue crab (Callinectes sapidus) 0.0031 mg/l

LC50 Fish Fathead minnow (Pimephales promelas) 0.0219 - 0.0446 mg/l, 96 hours

Nickel (CAS 7440-02-0)

Aquatic

Acute

LC50 Fish Rainbow trout, donaldson trout 0.06 mg/l, 4 days

(Oncorhynchus mykiss)

12.2. Persistence and

No data is available on the degradability of this product.

degradability

12.3. Bioaccumulative

Not available.

potential

Partition coefficient

Not available.

n-octanol/water (log Kow)

Bioconcentration factor (BCF) Not available. 12.4. Mobility in soil Not available.

12.5. Results of PBT and

Not a PBT or vPvB substance or mixture.

vPvB assessment

12.6. Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Empty containers or liners may retain some product residues. This material and its container must

be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste

disposal company. Waste codes should be assigned by the user based on the application for which

the product was used.

Disposal Material should be recycled if possible. Disposal recommendations are based on material as

methods/information supplied. Disposal must be in accordance with current applicable laws and regulations, and material

characteristics at time of disposal.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

^{*} Estimates for product may be based on additional component data not shown.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as

amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as

amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as

amended

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Copper (CAS 7440-50-8) Nickel (CAS 7440-02-0)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as

amended

Beryllium (CAS 7440-41-7)

Nickel (CAS 7440-02-0)

Zirconium (CAS 7440-67-7)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Beryllium (CAS 7440-41-7)

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Beryllium (CAS 7440-41-7) Copper (CAS 7440-50-8) Zirconium (CAS 7440-67-7)

National regulations Young people under 18 years old are not allowed to work with this product according to EU

Directive 94/33/EC on the protection of young people at work.

15.2. Chemical safety

assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations Not available. References Not available. Information on evaluation

method leading to the classification of mixture Not available.

Training information

Not available.

Disclaimer

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To avoid any misunderstandings or incorrect assumptions by the receiver of the safety information, it should be made clear that the supplied information is not in the form of a Safety Data Sheet (SDS), but is actually a voluntary Product Information Sheet closely following the guidelines of the Safety Data Sheet - COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 (REACH/SDS).

PIS UK 969 Version #: 08 Revision date: 10-September-2021 Print date: 10-September-2021 9/9