Incompatible chemicals must be kept separately to reduce the risk of mixing in case of accidental breakage or response to an emergency within the laboratory. (A starting point is to check the Safety Data Sheet for hazard and storage requirements.) Containers must be kept tightly closed and stored in cabinets which are suitable for the chemical. It is important to check materials which have a shelf life and safely dispose of before the date expires, and generally check the label to ensure it is still suitable and provides the necessary safety information. The condition of the cabinets needs to be checked to ensure that they are providing adequate containment of the materials being stored. Ensure spill trays are used which are capable of holding 110% volume of the largest container being stored in the tray.

There may be occasions where the quantities being stored are very small and secondary containment of the chemicals within a cabinet provided would be deemed as providing adequate separation. The table below provides guidance on the type of materials being stored and the type of cabinet which is suitable for that material. This is not a definitive list and does not include 'Highly Toxic' materials.

| Hazard Group | Type of cabinet | Safety Sign and suggested wording | Other information | Max allowed (where applicable) |
|--|--|-----------------------------------|---|---|
| E.g. alcohols, toluene, hexane, acetone etc. | Minimum standard - Metal purpose built flammable storage cabinets which provide 30 minutes fire resistance. This standard limits each room to 50 litres of extremely and highly flammable liquids. For rooms which store more than 50 litres the cabinets must conform to BS EN 14470-1. It is recommended all flammable cabinets resist corrosion due to potential future uses. | Warning: Flammable materials | Flammable liquids must never be stored in a refrigerator or freezer unless they are known to be spark proof. Cabinets should be positioned away from doors and fire evacuation routes. | 50 litres of highly flammable liquid stored in any one laboratory. 250 litres of flammable liquid. 500 ml working volume (on open bench). Where any of these volumes is exceeded a DSEAR** assessment is required. |

| Hazard Group | Type of cabinet | Safety Sign and suggested wording | Other information | Max allowed (where applicable) |
|---|--|-----------------------------------|--|--------------------------------|
| Halogenated liquids E.g. chloroform, trichlorethylene | Ventilated cabinets. | Halogenated Solvents | Ideally stored separately. Where small quantities are stored, secondary container may be adequate. | |
| Acids Mineral acids (inorganic) E.g. Hydrochloric acid, Phosphoric acid, Sulphuric acid Organic acids E.g. acetic acid, formic acid | Cabinets with an inert finish to resist corrosion and vented where possible to remove fumes. | Corrosive Substance Acid | Use corrosion resistant storage trays for containment of leaks, drips etc. Separate storage for organic and inorganic acids. Do not store acids above eye level. | |
| Alkalis (bases) | Same type cabinets as acid storage. | Corrosive Substance Alkali / Base | Where space is limited and quantities are small, can be stored in the acid cabinet, must be on separate shelf or secondary containers used. | |
| Oxidisers E.g. Permanganates, perchlorates, fuming nitric acid | Metal cabinet. | Oxidising Agents | Must not be stored with flammable solvents or reducing agents. E.g. Metal hydrides, boranes, silanes, hydrazine etc. | |

** DSEAR – Dangerous Substances and Explosive Atmospheres regulations

Additional guidance on chemical reactivity - <u>Brethericks</u>; <u>NIOSH pocket guides</u>

NB Materials which are subject to licence requirements for purchase, storage or use will be stored in accordance with the requirements of that licence, e.g. explosive materials.

| Chemical | Incompatible with: | Chemical | Incompatible with: |
|----------------------------------|--|------------------------------------|---|
| Acetic acid | Chromic acid, nitric acid, hydroxyl compounds, ethylene glycol, perchloric acid, peroxides, permanganates | Bromine | See Chlorine |
| Acetylene | Chlorine, bromine, copper, fluorine, silver, mercury | Calcium oxide | Water |
| Acetone | Concentrated nitric acid and sulphuric acid mixtures | Carbon (activated) | Calcium hypochlorite, all oxidizing agents |
| Alkali and alkaline earth metals | Water, carbon tetrachloride or other chlorinated hydrocarbons, carbon dioxide, halogens | Chlorates | Ammonium salts, acids, powered metals, sulphur, finely divided organic or combustible materials |
| Ammonia (anhydrous) | Mercury(e.g., in manometers), chlorine, calcium hypochlorite, iodine, bromine, hydrofluoric acid (anhydrous) | Chromic acid and chromium trioxide | Acetic acid, naphthalene, camphor, glycerol. Alcohol, flammable liquids in general |

| Chemical | Incompatible with: | Chemical | Incompatible with: |
|---|--|-------------------------------|--|
| Ammonium nitrate | Acids, powered metals, flammable liquids, chlorates, nitrites, sulphur, finely divided organic combustible materials | Chlorine | Ammonia, acetylene, butadiene, butane, methane, propane (or other petroleum gases), hydrogen, sodium carbide, benzene, finely divided metals, turpentine |
| Aniline | Nitric acid, hydrogen peroxide | Chlorine dioxide | Ammonia, methane, phosphine, hydrogen sulphide |
| Arsenical materials | Any reducing agent (e.g. boranes, metal hydrides, hydrazine, silanes etc.) | Copper | Acetylene, hydrogen peroxide |
| Azides | Acids | Cumene hydroperoxide | Acids (organic and inorganic) |
| Cyanides | acids | Nitrates | Acids |
| Flammable liquids | Ammonium nitrate, chromic acid, hydrogen peroxide, nitric acid, sodium peroxide, halogens | Nitric acid (concentrated) | Acetic acid, aniline, chromic acid, hydrocyanic acid, hydrogen sulphide, flammable liquids and gases, copper, brass, any heavy metals |
| Fluorine | All other chemicals | Nitrites | Acids |
| Hydrocarbons (such as butane, propane, benzene) | Fluorine, chlorine, bromine, chromic acid, sodium peroxide | Nitroparaffins | Inorganic bases, amines |
| Hydrocyanic acid | Nitric acid, alkali | Oxalic acid | Silver, mercury |
| Hydrofluoric acid (anhydrous) | Ammonia (aqueous or anhydrous) | Oxygen | Oils, grease, hydrogen, flammable liquids, solids, and gases |

| Chemical | Incompatible with: | Chemical | Incompatible with: |
|--|--|--------------------|---|
| Hydrogen sulphide | Fuming nitric acid, oxidizing gases | Perchloric acid | Acetic acid, anhydride, bismuth and its alloys, alcohols, paper, wood, grease, oils |
| Hypochlorites | Acids, activated carbon | Peroxides, organic | Acids (organic or mineral), avoid friction, store cold |
| lodine | Acetylene, ammonia (aqueous or anhydrous), hydrogen | Phosphorus (white) | Air, oxygen, alkalies, reducing agents |
| Mercury | Acetylene, fulminic acid, ammonia | Potassium chlorate | Sulphuric and other acids |
| Potassium perchlorate (see also chlorates) | Sulphuric and other acids | Sodium nitrite | Ammonium nitrate and other ammonium salts |
| Potassium permanganate | Glycerol, ethylene glycol, benzaldehyde, sulphuric acid | Sodium peroxide | Ethyl and methyl alcohol, glacial acetic acid, acetic anhydride, benzaldehyde, carbon disulfide, glycerin, ethylene glycol, ethyl acetate, methyl acetate, furfural |
| Selenides | Reducing agents | Sulphides | Acids |
| Silver | Acetylene, oxalic acid, tartaric acid, ammonium compounds, fulminic acid | Sulphuric acid | Potassium chlorate, potassium perchlorate, potassium permanganate (similar compounds of light metal, such as sodium, lithium) |
| Sodium | Carbon tetrachloride, carbon dioxide, water | Tellurides | Reducing agents |